Anforderungen an Postprozessor:

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| Wenn in Dateiname MA\_1 vorkommt: (Beispiel Dateiname: 1.1\_SeiteL\_MA\_1.xcs)  CreateMacro("PYTHA\_INIT\_1", "PYTHA\_INIT");  durch  CreateMacro("PYTHA\_MA\_1", "PYTHA\_MA");  ersetzen.  Und:  CreateRawWorkpiece("SeiteL\_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);  durch  CreateRawWorkpiece("SeiteL\_19.0",10.0000,10.0000,3.0000,3.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(10, 3.0000, 0.0, 0.0);  ersetzen.  Wenn in Dateiname hinten \_2 steht: (Beispiel Dateiname: 1.1\_SeiteL\_MA\_2.xcs)  sollen die beiden Zeilen so bleiben.  CreateRawWorkpiece("SeiteL\_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0); |
| Wenn in Dateiname FUF\_1 vorkommt: (Beispiel Dateiname: 1.1\_SeiteL\_FUF\_1.xcs)  CreateMacro("PYTHA\_INIT\_1", "PYTHA\_INIT");  durch  CreateMacro("PYTHA\_FUF\_1", "PYTHA\_FUF");  ersetzen.  Und:  CreateRawWorkpiece("SeiteL\_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);  durch  CreateRawWorkpiece("SeiteL\_19.0",3.0000,3.0000,3.0000,3.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(3, 3.0000, 0.0, 0.0);  ersetzen.  Wenn in Dateiname hinten \_2 steht: (Beispiel Dateiname: 1.1\_SeiteL\_FUF\_2.xcs)  sollen die beiden Zeilen so bleiben.  CreateRawWorkpiece("SeiteL\_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0); |

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| Wenn in Dateiname FUS\_1 vorkommt: (Beispiel Dateiname: 1.1\_SeiteL\_FUS\_1.xcs)  CreateMacro("PYTHA\_INIT\_1", "PYTHA\_INIT");  durch  CreateMacro("PYTHA\_FUS\_1", "PYTHA\_FUS");  ersetzen.  Und:  CreateRawWorkpiece("SeiteL\_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);  durch  CreateRawWorkpiece("SeiteL\_19.0",1.5000, 1.5000, 1.5000, 1.5000,0.0000,0.0000);  SetWorkpieceSetupPosition(1.5, 1.5000, 0.0, 0.0);  ersetzen.  Wenn in Dateiname hinten \_2 steht: (Beispiel Dateiname: 1.1\_SeiteL\_FUS\_2.xcs)  sollen die beiden Zeilen so bleiben.  CreateRawWorkpiece("SeiteL\_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0); |
| Wenn in Dateiname KUB\_1 vorkommt: (Beispiel Dateiname: 1.1\_SeiteL\_KUB\_1.xcs)  CreateMacro("PYTHA\_INIT\_1", "PYTHA\_INIT");  durch  CreateMacro("PYTHA\_KUB\_1", "PYTHA\_KUB");  ersetzen.  Und:  CreateRawWorkpiece("SeiteL\_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);  durch  CreateRawWorkpiece("SeiteL\_19.0",3.0000,3.0000,3.0000,3.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(3, 3.0000, 0.0, 0.0);  ersetzen.  Wenn in Dateiname hinten \_2 steht: (Beispiel Dateiname: 1.1\_SeiteL\_KUB\_2.xcs)  sollen die beiden Zeilen so bleiben.  CreateRawWorkpiece("SeiteL\_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0); |

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| Wenn in Dateiname VW\_1 vorkommt: (Beispiel Dateiname: 1.1\_SeiteL\_VW\_1.xcs)  CreateMacro("PYTHA\_INIT\_1", "PYTHA\_INIT");  durch  CreateMacro("PYTHA\_VW\_1", "PYTHA\_VW");  ersetzen.  Und:  CreateRawWorkpiece("SeiteL\_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0);  durch  CreateRawWorkpiece("SeiteL\_19.0",5.0000,5.0000,5.0000,5.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(5, 5.0000, 0.0, 0.0);  ersetzen.  Wenn in Dateiname hinten \_2 steht: (Beispiel Dateiname: 1.1\_SeiteL\_VW\_2.xcs)  sollen die beiden Zeilen so bleiben.  CreateRawWorkpiece("SeiteL\_19.0",0.0000,0.0000,0.0000,0.0000,0.0000,0.0000);  SetWorkpieceSetupPosition(0, 0.0000, 0.0, 0.0); |

Rest ist aus den zwei xcs-Dateien ersichtlich. Für Dich zur Info:

Es ändert sich immer etwas, wenn folgende Befehle stehen:

* CreateBladeCut
* CreateSlot
* CreateContourPocket
* CreateRoughFinish